

# **SOUTH PRODUCTION NOTES**

**Sept 16, 2015**  
**11-7 Shift notes**

**BASF EMPLOYEES**  
**291 Last Recordable**  
**223 Last Lost Time**

## **#1 MED / AI 3952:**

Several batches made but holding until feed can start (calciner needs to exhaust to Trimer but Trimer is down for cleaning/maintenance).

## **#1 RC / AI 3952:**

Calciner is not lit

We are bringing up 2 pallets of drums to be rescreened. These can be done at any time. Plus the 1 drum next to the hopper.

Need to exhaust to Trimer but Trimer is down for cleaning/maintenance week of 9/14/15.

Trimer being acid washed on Tuesday night.

## **#2 MED line / Cu 0860:**

Restarted line on afternoon shift. Justin would like 6 batches total.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

## **#2 RC/ Cu 0860:**

Calciner is empty, hold for Justin's instructions.

## **#3 MED line / D 1716:**

Continue batches. Do not accumulate wet mix...if that happens, contact Bodmann for instructions to get back to mixer.

## **#3 RC / D 1716:**

Continue feeding as feed is available. Currently 5 bags on the floor and started feeding on afternoon shift

## **#4 RC / D-0222 rescreening:**

Hold

## **#5 RC / Catoxid:**

Out of feed, holding for PK-repairs.

Feed end vacumax filters were changed on 9/4/15 day shift.

### **#6 RC & Dryer / D 1781:**

**Continue**

**We are currently out of buggies to feed. Ray was called to see if he would come in to do a lift. We have 3 buggies available to lift up.**

### **West Pfaudler / 4601**

**HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Should be able to start later in the week.**

### **East Pfaudler/ D 1781:**

**Pfaudler is empty, we have 2 empty buggies down and 3 on the second floor. Need to make a batch on midnights. Ray was called to see if he would come in and do a lift, we are waiting to hear back.**

### **6 Tank:**

**Tank empty**

### **7 Tank:**

**Cleaned and rinsed**

### **National Dryer / Clean.**

**Belt cleaned, hold.**

### **PK Blender: Catoxid:**

**Gredco will be back on Wednesday to work on the PK. They cleaned out the inside of the blender to their satisfaction and will be applying the patch on Wednesday.**

**The deck and floor were cleaned on afternoon shift.**

**Has been blanked off. On hold until lining repair is complete. Got the solution pump going as good as possible. Work still needs to be done.**

**Started batch midnight shift but solution pump (from make-up tank to blender) is not working properly (pumping slow and erratically. Work order submitted.**

**Also, make sure only one sock (lid cover) used on the loading lid. If you use two covers, the blender will not be able to "breathe" and the seals will blow out.**

**When running Catoxid again, there is another tote of chrome flake that needs to be flushed out in bldg 7 on south side.**

**Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.**

**Gauge should be reset at 3.5 and 4.25**

**We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.**

**Abbe Blender: D 5206 is next**

**HF pump install is complete. Need to verify inspection is done. Need to verify everything is good to go with Lucas.**

**Tower 3 / E 474 done, hold:**

**Unloaded and empty.**

**Tower 6 / Cu 0860 done, will run several DPT 101 loads next:**

**Down. Will run DPT 101 on T6, but not right away. Need to get the Cu 0860 repacking/drum repainting going.**

**Cu-0860 repacking in screening room:**

**Continued repacking and paint touch-up on lot 340 drums. All available drums from lot 340 completed, but still cannot find drums 1-8 and 27. Currently working on lot 335 drums in pole barn.**

**There is a truck load, of the next lot in the warehouse in the far dock.**

**These need to be updated on the green sheet. We need to include the lot and number of the drums inspected and then also the amount of drums that were repacked. (I.E. Lot 335 Dr 1-50, 4 drums repacked)**

**North Screener / Cu 0860:**

**Done.**

**South Screener / E 474:**

**Done**

**#2662 (west) Pill Machine / Zr 0403 next:**

**Down for cleaning and change over to Zr 0403**

**#2664 (east) Pill Machine / Zr 0403 next:**

**Down for cleaning and change over to Zr 0403**

**TK #2 / down:**

**Done.**

**TK #4 / 2508:**

**Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.**

**NOTE: BI Mill dust collector dumper lid has been fixed. However, the new seal needs to cure. Need to leave down at least through second shift.**

**Harrop Kiln / AI 3920:**

**Shutting down. All material is finished.**

**Building 27 Belt Filter / 5020:**

**Was running until belt broke at seam at around 1:00 am Tuesday morning. Belt has been replaced and training the belt has been started late on day shift. Afternoon shift was having issues starting up the belt.**

**WEEKEND PRIORITIES:**

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) #4 Tunnel Kiln/Ross Mixer
- 5) South PK/.#5 RC
- 6) #1 MED/#1 RC
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont